

Technical Manual

John Deere 450E Crawler Bulldozer 455E Crawler Loader Repair

TM1330 (01OCT87)



Litho in U.S.A.

450E CRAWLER BULLDOZER AND 455E CRAWLER LOADER **TECHNICAL MANUAL** TM-1330 (Oct-87)

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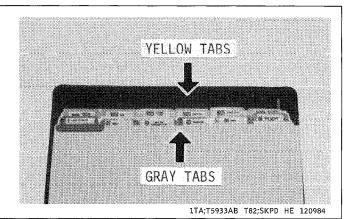
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USING TABS

To fully utilize this technical manual, you must understand how it is organized.

Only two tab colors are used—gray and yellow. Each color represents a different type of information.

Spend a minute reading this now and save many minutes of searching later.



GRAY TAB SECTIONS

The gray tab sections are repair sections that tell how to repair the components of the various systems.

Repair of a component includes:

Removal from machine (when necessary)

Disassembly

Inspection

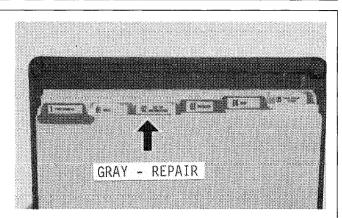
Replacement of parts

Assembly

Adjustment

Installation on machine (when necessary)

The numbers used for the repair (gray tab) sections are part of an overall service publication numbering system. The numbers identify the same sections in the parts catalog, flat rate manual, service information bulletins, and service training courses.



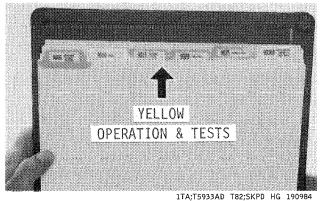
1TA;T5933AC T82;SKPD HF 120984

YELLOW TAB SECTIONS

Each yellow tab section contains information on:

Groups

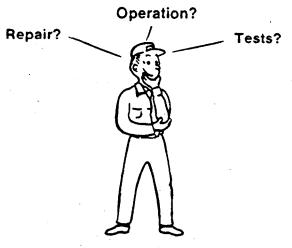
aroups	
05	Theory of Operation
10	System Operational Checks
15	Diagnostic Information
20	Adjustments
25	Tests



THREE-STEP PROCEDURE

Use the following three-step procedure to locate the desired information.

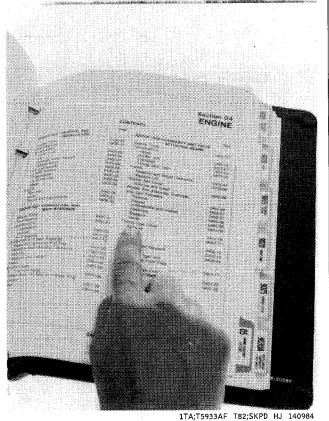
- 1. Determine the type of information you need. Is it repair, operation, or tests?
- 2. Go to the appropriate section tab: Gray for Repair Yellow for Operation or Tests



TYPE OF INFORMATION?

1TA;T5940AT T82;SKPD HI 120984

3. Use the table of contents on the first page of the section to locate the information.

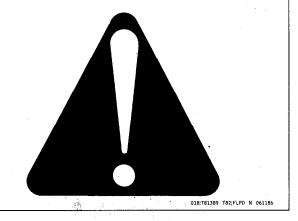


11A,15755A1 102,5K1 0 110 140704

SAFETY AND YOU

This safety-alert symbol means ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!

When you see this symbol on your machine or in your manual, be alert to the possibility of personal injury. Follow the instructions in the safety message.



AVOID FIRE HAZARDS

Be prepared if an accident or fire should occur. Know where the first aid kit and the fire extinguishers are located — know how to use them.

Do not smoke while refueling or handling highly flammable material.

Shut off the engine when refueling.

Use care in refueling if the engine is hot.

Do not use open pans of gasoline or diesel fuel for cleaning parts. Use good commercial, nonflammable solvents.

Provide adequate ventilation when charging batteries.

Do not check battery charge by placing metal objects across the posts.

Do not allow sparks or open flame near batteries.

Do not smoke near battery.

Never check fuel, battery electrolyte, or coolant levels with an open flame.

Never use an open flame to look for leaks anywhere on the equipment.

Never use an open flame as light anywhere on or around the equipment.

When preparing engine for storage, remember that inhibitor is volatile and therefore dangerous. Seal and tape openings after adding the inhibitor. Keep container tightly closed when not in use.

Inspect electrical wiring for worn or frayed insulation. Install new wiring if wires are damaged.

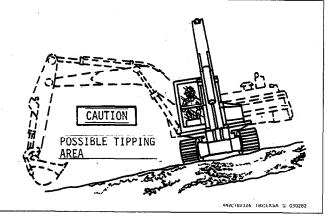


AVOID TIPPING

When you operate on a slope, do not swing the bucket down-hill if possible.

When you swing heavy loads to the side of the tracks, avoid tipping the excavator.

When the bucket is loaded, be careful when you swing or lift the boom.



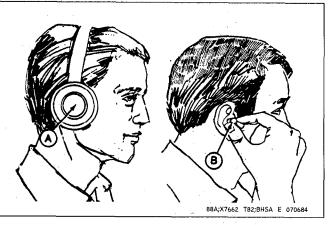
WEAR PROTECTIVE CLOTHING

Wear fairly tight clothing . . . and safety equipment.



PROTECT AGAINST NOISE

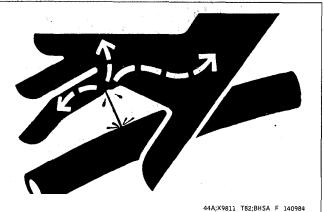
Prolonged exposure to loud noise can cause impairment or loss of hearing. Wear a suitable hearing protective device such as earmuffs (A) or earplugs (B) to protect against objectionable or uncomfortable loud noise.

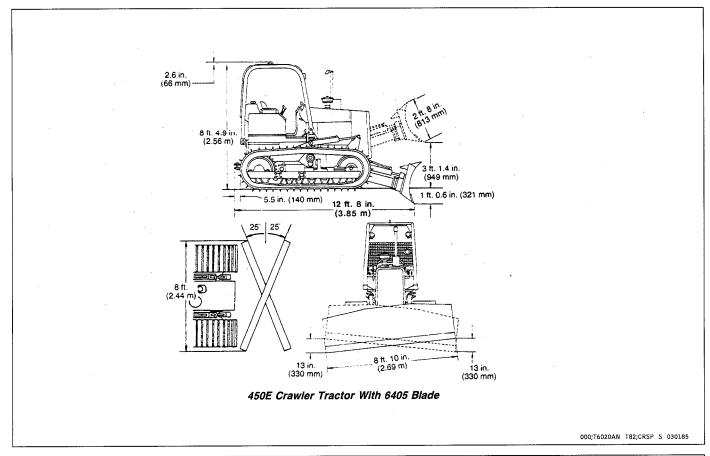


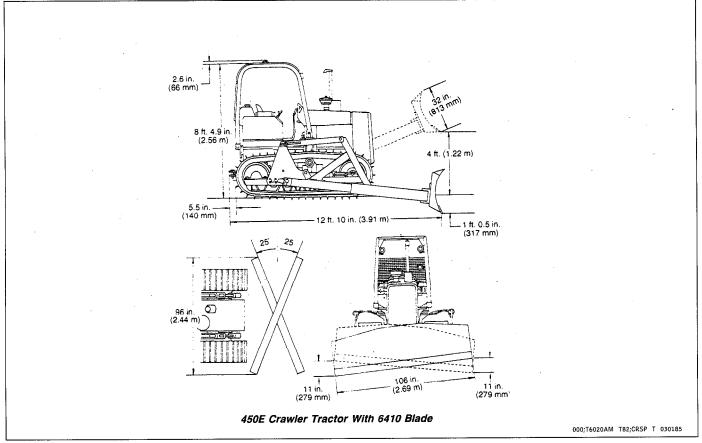
AVOID HIGH-PRESSURE FLUIDS

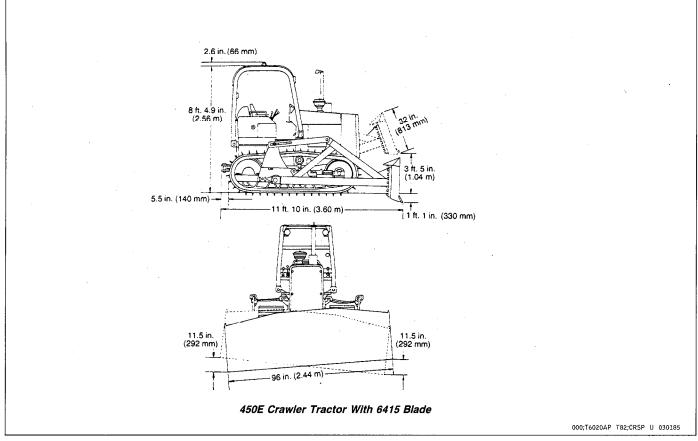
Escaping fluid under pressure can penetrate the skin causing serious injury. Relieve pressure before disconnecting hydraulic or other lines. Tighten all connections before applying pressure. Keep hands and body away from pinholes and nozzles which eject fluids under high pressure. Use a piece of cardboard or paper to search for leaks.

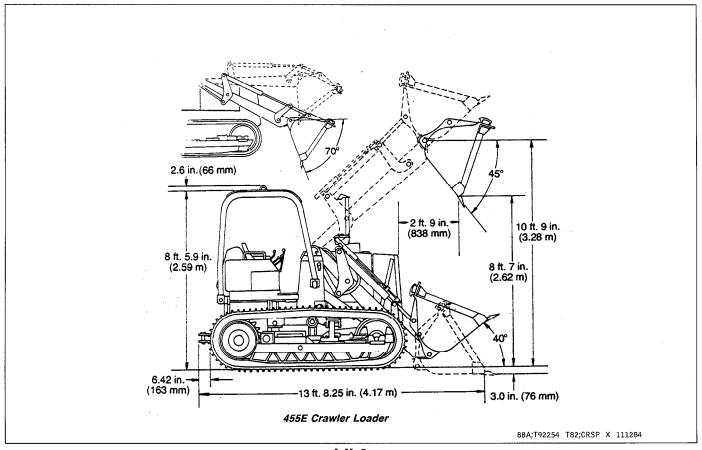
If ANY fluid is injected into the skin, it must be surgically removed within a few hours by a doctor familiar with this type injury or gangrene may result.











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